

## Patent Abstracts of Japan

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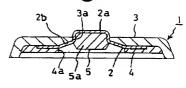
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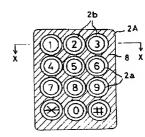
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: SHEET BUTTON PANEL AND SHEET TITLE

BUTTON PANEL FORMATION

METHOD





ABSTRACT : PROBLEM TO BE SOLVED: To obtain a sheet button panel with its superior appearance and high-grade sense capable of providing a switch button with its step difference and

having its rigidity at a flexible-sheet button part.

SOLUTION: This sheet button panel 1 is a sheet panel button in which a flexible sheet 2A is fixed to the back face of a resin plate 3 forming a window at a button part 20 and a switch button is formed by exposing the flexible sheet 2A from the window, an annular flexible part 2b not to be fixed to the resin plate 3 is formed at the circumferential edge of the button part 20 of the flexible sheet 2A, a back strike material is formed on the back face of the button part 2b of the flexible sheet 2A, and the switch button is formed.

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